

AZTEC OILS LTD

Azcool Soluble NP

Description

Azcool Soluble Oil NP is a high quality SAFE water soluble oil containing corrosion inhibitors and anti-microbial agents.

Azcool Soluble NP is suitable for most metal cutting operations and is particularly recommended where operator health is a primary consideration.

Benefits

- SAFE- Free of nitrites and carcinogenic nitrosamines
- SAFE- Free of phenols and other skin sensitisers
- SAFE- Anti-microbial agents protect against pathogenic bacteria.

Non-smelling, Non-gumming, Inhibits corrosion and staining.

Excellent sump life, Excellent slideway lubricant, Good Operator acceptability.

Directions

Add the concentrated material to water, stirring continually until a white, stable fluid is produced.

Recommended dilutions

General Machining: % in water 5-7

Grinding: 2-3

Refractometer correction factor: .9

Technical Data

Appearance:	Brown clear liquid forming white stable solutions in water.
Odour:	Non Smelling
Flash Point:	210oC FOC(ASTM D92)
Fire Point	210oC FOC(ASTM D97)
pH(emulsions):	9.0
Specific Gravity:	0.9 @ 20Oc

Health & Safety Please refer to the relevant health & safety data sheet, a copy of which is freely available to all of our customers